

# Receiving Report

Date: 13/3/02 Batch No: MS 8004  
 Supplier: CAMP Dart P/O: 19398  
 Packing Slip: Yes  No  Release Note Attached: Yes  No  N/A   
 Invoice: Yes  No  Waybill Attached: Yes  No  N/A   
 Receipt: Cash  Cr  Shipment Complete: AS Yes  No  N/A   
 QC6 Inspection 14 13/03/26 9-89  N/A   
 Work Order  N/A

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 JK

Production/Admin:

Date 13/3/02

Received/Costing

Initial JK

Location

## Purchase Order Receipt Listing

Friday, March 22, 2013 2:50:39 PM

All amounts are calculated in domestic currency.

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All Vendors	PO ID	PO19398	All Receipt Dates	All Line Item Types
All Item ID/GL/WOs	All Receipt Dates	Employees	All Currencies	
Grouped by Vendor ID				

Purchase Order ID	Line Nbr/ Curr Type	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
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VendorID	Vendor Name	VC-CAM002	Campi Steel	
PO19398	1	M6061T6S.250	sf	
CAD	No	6061T6 SHEET .250	sf	
				3/25/2013 3/22/2013
				64.0000 64.0000
				\$12.64 \$12.64
				0.0000 0.0000
				\$808.75 \$808.75
				0 0

**Total Qty to Inspect (PO U/M):**  
Total Received Quantity:  
Total Reject Quantity:  
Total Balance Due Quantity:  
Total Receipt Value:

0.000



SHIP TO:			
SOLD TO:			

## CERTIFIED TEST REPORT

Serial Number  
4287130

CUSTOMER PO NUMBER:		WORK PACKAGE:	CUSTOMER PART NUMBER:		SHIP RUN/LOAD:	GOVT CONTRACT NUMBER:
C66192					102531/1	
KAISER ORDER NO:	LINE ITEM:	SHIP DATE:	ALLOY:	CLAD:	TEMPER:	PRODUCT DESCRIPTION:
1145465	1	17-JAN-2013	6061	BARE	T651	Precision Plate
WEIGHT SHIPPED:	QUANTITY:	TRUCK B/L #:	GAUGE:	DIAMETER/WIDTH:	LENGTH:	
11490 LB	97 PCS EST.	2040599	0.2500 IN ( 6.3500 MM)	48.500 IN (1231.9 MM)	96.500 IN (2451.1 MM)	

MHU 1642094: LOT 617392A6: 19 pieces; D519556

MHU 1642104: LOT 617475A9: 33 pieces; D519557

MHU 1642111: LOT 752196A6: 31 pieces; D519558

MHU 1642135: LOT 751471A4: 14 pieces; D519559

### Certified Specifications

AMS 4027/RevN  
CMMP 025/RevU

ASME SB 209/Rev2004

ASTM B 209/Rev10

Test Code: 1511

### Test Results

Lot: 617392A6 Cast 887

Drop 06

Ingot 1

Melted in USA

(ASTM E8/B557)  
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 2 (Min:Max)	46.9 : 47.2 (323 : 325)	41.6 : 41.7 (287 : 288)	14.5 : 15.1	

(ASTM E1251)

Chemistry:	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.70	0.5	0.32	0.07	1.1	0.18	0.14	0.02	0.01	0.00	TOT 0.04

13/03/26

# CERTIFIED TEST REPORT

Serial Number  
4287130

Lot: 617475A9 Cast 887 Drop 06 Ingot 3 Melted in USA

(ASTM E8/B557)  
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	46.7 : 47.3 (322 : 326)	41.8 : 42.0 (288 : 290)	14.3 : 14.9

(ASTM E1251)

Chemistry:	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.70	0.5	0.32	0.07	1.1	0.18	0.14	0.02	0.01	0.00	TOT 0.04

Lot: 751471A4 Cast 887 Drop 06 Ingot 3 Parent Lot: 617475A9 Melted in USA

(ASTM E8/B557)  
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	47.2 : 47.6 (325 : 328)	41.5 : 42.2 (286 : 291)	14.9 : 15.3

(ASTM E1251)

Chemistry:	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.70	0.5	0.32	0.07	1.1	0.18	0.14	0.02	0.01	0.00	TOT 0.04

Lot: 752196A6 Cast 887 Drop 06 Ingot 3 Parent Lot: 617475A9 Melted in USA

(ASTM E8/B557)  
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	47.3 : 47.7 (326 : 329)	41.9 : 42.2 (289 : 291)	14.2 : 15.3

(ASTM E1251)

Chemistry:	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.70	0.5	0.32	0.07	1.1	0.18	0.14	0.02	0.01	0.00	TOT 0.04

## ALLOY LIMITS

	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
6061												
MIN(wt%)	0.40	0.0	0.15	0.00	0.8	0.04	0.00	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.05	TOT	0.15

## Aluminum Remainder

## TEST NOTES

6061 sheet or plate certified to AMS 4025, AMS 4026, or AMS 4027 also meets applicable requirements of AMS-QQ-A-250/11.  
Rev. A.

13/03/26



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO19398**

Purchase Order Date 3/21/13

PO Print Date 3/21/13

Page Number 1 of 1

Order From :	VC-CAM002						
CAMPI STEEL 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 CA							
Contact Name Vendor Phone 800 667 4248 Vendor Fax 450 377 5696 Vendor Account Nbr	Buyer Chantal Lavoie Requisition Nbr Tax Resale Nbr 10127-2607 Terms Net 30 Currency CAD FOB Destination-Collect						
Ship To : DART AEROSPACE LTD	1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CANADA	<b>FAXED</b> <i>FC 6/3/13</i> <i>M125024</i>					
Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6S.250	6061T6 SHEET .250	3/25/13 Yes	64.00 sf	Yours ppd	\$12.8998	\$825.59
		<b>Special Inst:</b>	MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209				
			<i>1/13/3/22</i>				
			<b>MATERIAL CERTIFICATION REQ'D UPON DELIVERY</b>				
Change Nbr: 1		Change Date: 3/21/13	<i>W</i> <i>CL</i> No substitution or deviation without consent. Certificate of Conformity or Material Certification required - <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO				